

## E c o C U T R A P

### Description

**EcoCUT RAP** is a rapeseed oil based cutting oil with extra EP and AW additives offering an improved cutting performance. Developed to replace the usual conventional products and protect the natural environment.

### Areas of Application

**EcoCUT RAP** is suitable for light to medium duty machining operations. It is a recommended cutting oil for ferrous and non-ferrous metal alloys.

### Characteristic features

- Great lubrication performance;
- Excellent anti-corrosion protection;
- Readily biodegradable;
- Improved thermooxidation stability;
- EP and AW additives;
- Non-staining;
- Non-toxic

### TYPICAL CHARACTERISTICS

PARAMETER	UNIT	TEST METHOD	VALUE
Density at 15 °C	kg/m <sup>3</sup>	ISO 12185	905
Kinematic Viscosity at 40°C	mm <sup>2</sup> /s	ASTM D445	25
Pour point	°C	ASTM D97	-35
Flash point, COC	°C	ASTM D92	>200
Biodegradability (within 21days)	%	CEC-L-33-A-93	>99

Issue Date: 7/3/2016

